INTRINSICALLY SAFE
POWER SUPPLY
(Exi)
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The TX6630 Series Power Supply chassis will convert an ac supply voltage into a stabilised and regulated Intrinsically Safe source for supplying power to approved sensors and electronic control devices.

- Input voltage options: 110V ac, 230V ac
- The input supply is protected by two primary fuses.

- There is a choice of Intrinsically Safe output voltage: 12V dc or 7.5V dc.
- The output circuit is resistively limited in accordance with certification standards for Intrinsically Safe, ia, equipment.
- The TX6630 Series Power Supply Chassis may be fitted and wired into an existing Exd housing (specific system certification may also be required) or into a standard protective housing that is in a SAFE AREA.
- The TX6620 Series version is the TX6630 Series Power supply chassis mounted in a Trolex Exd housing for use in a Group I hazardous area.
- Intrinsically Safe isolation relays may be supplied with all versions for switching control currents emanating from other Exd enclosures or high voltage systems.

<table>
<thead>
<tr>
<th></th>
<th>TX6625/35</th>
<th>TX6626/36</th>
</tr>
</thead>
<tbody>
<tr>
<td>Output Voltage (nominal):</td>
<td>7.5V dc</td>
<td>12V dc</td>
</tr>
<tr>
<td>Output Current (max):</td>
<td>1.5A</td>
<td>0.5A</td>
</tr>
<tr>
<td>Input Supply:</td>
<td>110V ac or 230V ac 50/60Hz.</td>
<td></td>
</tr>
<tr>
<td>Operating Temp. Limits:</td>
<td>-5°C to +70°C.</td>
<td></td>
</tr>
<tr>
<td>Relay Contact Rating:</td>
<td>10A 230V ac.</td>
<td></td>
</tr>
</tbody>
</table>
• Does the supply voltage marked on the product agree with the locally available supply?

• Check that the output current rating marked on the product is adequate for the total current demand of the system being installed.

• Is the Power Supply mounted in the correct enclosure for the application?

• Ensure that the Power Supply certification details are fully compliant with the monitoring system requirements. If in any doubt, please contact the Trolex Sales department.

• Is the output voltage correct for the system being used?

• If isolating relays are fitted, is the voltage rating of the coils correct?

• If isolating relays are fitted, are the relay parameters suitable for the load being switched?

### OPTIONS AVAILABLE

| TX6625 | INTRINSICALLY SAFE POWER SUPPLY in Exd Housing. |
| TX6635 | INTRINSICALLY SAFE POWER SUPPLY CHASSIS. (Supplied loose, ready for fitting and wiring). |

<table>
<thead>
<tr>
<th>Nominal O/P Voltage</th>
<th>Max O/P Current</th>
</tr>
</thead>
<tbody>
<tr>
<td>TX6625 7.5V dc</td>
<td>1.5A</td>
</tr>
<tr>
<td>TX6626 12V dc</td>
<td>0.5A</td>
</tr>
<tr>
<td>TX6635 7.5V dc</td>
<td>1.5A</td>
</tr>
<tr>
<td>TX6636 12V dc</td>
<td>0.5A</td>
</tr>
</tbody>
</table>

Option Codes
110V ac Input (.105)
230V ac Input (.106)
4.1 Intrinsically Safe Power Supply Chassis

**TX6635/6**

Exi Output

+V 0V

Mains Input

LEN

110Vac or 230Vac

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5.1 Intrinsically Safe Power Supply Chassis

**TX6635/6**

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4.2 Intrinsically Safe Power Supply in Exd Housing

**TX6625/6**

Exi Output

+V 0V

Exi Chamber

Exd Chamber

Mains Input

LEN

110Vac or 230Vac
Isolating relays may be combined with the Power Supply. The operating coils of the relays are Intrinsically Safe and the contacts are clearance compatible for switching non-intrinsically safe apparatus or devices in separate Exd enclosures (e.g., P130 pilot circuits).

![Diagram of isolating relays and power supply]

A standard power supply chassis is fitted and wired with four independent relays with field connection facilities for coils and contacts. The coils can be rated for either 7.5V dc or 12V dc operation.

### Technical Details

<table>
<thead>
<tr>
<th>Nominal O/P Voltage</th>
<th>Max O/P Current</th>
<th>Relay Contact Rating</th>
<th>Coil Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>TX6625 7.5V dc</td>
<td>1.5A</td>
<td>10A 230V ac</td>
<td>324 Ohm</td>
</tr>
<tr>
<td>TX6626 12V dc</td>
<td>0.5A</td>
<td>10A 230V ac</td>
<td>580 Ohm</td>
</tr>
<tr>
<td>TX6635 7.5V dc</td>
<td>1.5A</td>
<td>10A 230V ac</td>
<td>324 Ohm</td>
</tr>
<tr>
<td>TX6636 12V dc</td>
<td>0.5A</td>
<td>10A 230V ac</td>
<td>580 Ohm</td>
</tr>
</tbody>
</table>
6.2.1 Intrinsically Safe Power Supply Chassis, with 4 isolating relays.

6.2.2 Intrinsically Safe Power Supply in Exd Housing, with 4 isolating relays.

6.3.1 Intrinsically Safe Power Supply Chassis, with 4 isolating relays.

6.3.2 Intrinsically Safe Power Supply in Exd Housing, with 4 isolating relays.
OPTIONS AVAILABLE

<table>
<thead>
<tr>
<th>Option Code</th>
<th>Description</th>
<th>Nominal O/P Voltage</th>
<th>Max O/P Current</th>
<th>Relay Contact Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>TX6625.19</td>
<td>TX6626.19</td>
<td>7.5V dc</td>
<td>1.5A</td>
<td>10A 230V ac</td>
</tr>
<tr>
<td>TX6635.19</td>
<td>TX6636.19</td>
<td>12V dc</td>
<td>0.5A</td>
<td>10A 230V ac</td>
</tr>
</tbody>
</table>

Option Codes:
- 110V ac Input (.105)
- 230V ac Input (.106)

TX6625.19
INTRINSICALLY SAFE POWER SUPPLY WITH RELAYS
in Exd Housing.

TX6626.19
TX6635.19
TX6636.19
INTRINSICALLY SAFE POWER SUPPLY CHASSIS WITH RELAYS.
(Supplied loose, ready for fitting and wiring.)
**PRECAUTIONS**

- Ensure that all covers on Exd housings and their fixing devices are properly secured in compliance with statutory Exd regulations before switching on the input supply.

- Never remove the cover of an Exd housing whilst the input supply is connected. Isolate elsewhere before removing the cover in accordance with statutory regulations.

- The housing of all power supplies must be securely earthed in compliance with statutory regulations.

- Carry out a current consumption audit to ensure that the maximum current loading of the power supply is not exceeded.

- Ensure that the installation of the power supply, particularly with regard to the connecting cables, complies with the certification parameters (section 8).

- Exd housings must be inspected and maintained regularly in accordance with statutory regulations.

- Use only the correct Trolex replacement fuses (section 8). Do not substitute any form of equivalent or linking device.

- The TX6630 Series Exi Power Supply must be mounted in an approved Exd housing when located in a hazardous area.

- All cables entering the Exd housing must be terminated with suitable Exd certified cable glands.

- The cabling between the Power Supply and other approved intrinsically safe devices must comply with the cable parameters specified in the appropriate Ex certification of the device.

- Never connect two power supplies in parallel, or employ external circuitry that results in two Intrinsically Safe Power Supplies circulating in one system. This will contravene the limits of Intrinsic Safety.

- Where an Intrinsically Safe Power Supply is fitted with auxiliary Intrinsically Safe isolating relays, all the relay coils are powered from a common Intrinsically Safe source.

- If an ac input fuse is ruptured at any time, it can be replaced. It is recommended however, that a full investigation is carried out to try to establish the cause of the failure as this could indicate potentially dangerous external conditions.

- It is good practice to check the condition of the mating flame path surfaces on the Exd chamber cover whenever it is removed.

- Five x M25 threaded cable entries are provided on the underside of the Exd chamber for connecting the incoming Power Supply and for connections to relay contacts if these are fitted.

  **Approved Cable Glands:**
  - Hawke: 650 series Compound Filled M25 Thread
  - Hawke: 650 series Compound Filled M20 Thread (when used with a M25/M20 reducer).

  **Approved Thread Reducers:**
  - Hawke: 476/R, M25/M20 Thread

- All unused cable entries MUST be blanked off with an APPROVED STOPPING PLUG.

  **Approved Stopping Plugs:**
  - Hawke: 475, M25 Thread

- The requirements of the Exd certification of the TX6620 Series Intrinsically Safe Power Supply demand that electrical isolation must be provided in the mains Power Supply feed. The isolation should be mounted adjacent to the Power Supply.

- The metal housing of the Power Supply, should be earthed in compliance with local regulations.

- Ensure that the mating faces of the Exd chamber cover are clean and free from inclusions before the cover is replaced. It is permissible to use copper grease on the mating faces to protect against corrosion and moisture ingress.
8.1 Certification.

The TX6630 and TX6620 Series Power Supplies are designed and approved to meet the ATEX directive (94/9/EC).

- TX6620 – I M2 EEx d[ia] I
- TX6630 – EEx ia I (M1)

8.2 EMC.

The TX6630 series Power Supplies are designed and tested to meet the requirements of the EMC directive (89/336/EC).

8.3 Low Voltage.

The TX6630 series Power Supplies are designed and tested to meet the requirements of the Low Voltage directive (73/23/EC).

8.4 Certification Parameters.

- **TX6635 7.5V Power Supply Chassis**:-
  - Um = 375V peak
  - Uo = 9V dc
  - Io = 3.47A
  - Co = 100uF
  - Lo = 54uH
  - Po = 12.5W

- **TX6636 12V Power Supply Chassis**:-
  - Um = 375V peak
  - Uo = 14.4V dc
  - Io = 2.37A
  - Co = 20uF
  - Lo = 100uH
  - Po = 9.84W
8.5 Compliance with ATEX Directives

Instructions specific to hazardous area installations (reference European ATEX Directive 94/9/EC, Annex II, 1.0.6.)

The following instructions apply to equipment covered by certificate numbers Baseefa 03ATEX0227X and Baseefa 03ATEX0732X:

1. The Power Supply Chassis must be housed in a suitably certified enclosure, or be located in a safe area, this is a special condition of certification. The TX6620, which is a TX6620 Chassis housed in a flameproof enclosure) may be located in a hazardous area with flammable gases and vapours with Group I apparatus.

2. The equipment is only certified for use in ambient temperatures in the range -5°C to +70°C and should not be used outside this range.

3. Installation shall be carried out in accordance with the applicable code of practice by suitably trained personnel.

4. Replacement of fuses or repair of this equipment shall be carried out in accordance with the applicable code of practice.

5. Certification marking as detailed in drawing numbers P5111.75 and P5111.76.

6. If the equipment is likely to come into contact with aggressive substances, then it is the responsibility of the user to take suitable precautions that prevent it from being adversely affected, thus ensuring that the type of protection is not compromised.

Aggressive Substances - e.g. acidic liquids or gases that may attack metals or solvents that may affect polymeric materials.

Suitable Precautions - e.g. regular checks as part of routine inspections or establishing from the material’s data sheet that it is resistant to specific chemicals.
De volgende instructies zijn van toepassing op onder Certificaat nummer Baseefa 03ATEX0227X en Baseefa 03ATEX0732X vallende apparatuur:

1. De stroomvoorzieningschassis moet ondergebracht worden in een officieel geschikt verklaarde behuizing of in een veilige ruimte: dit is een speciale voorwaarde voor certificering. De TX6620, oftewel een TX6620 Chassis ondergebracht in een vlamveilige behuizing) mag in een gevaarlijke ruimte met vlambare gassen en dampen worden ondergebracht met apparatuur van Groep I.

2. De apparatuur is alleen officieel geschikt verklaard voor gebruik bij een omgevingstemperatuur tussen -5°C en +70°C en mag niet gebruikt worden buiten deze minimum- en maximumtemperatures.

3. Installatieverkenningsdienen dienen uitgevoerd te worden door geschikt opgeleid personeel in overeenstemming met de van toepassing zijnde praktijkcode.

4. Het vervangen van smeltveiligheids- en reparatieverkenningsdienen dienen uitgevoerd te worden in overeenstemming met de van toepassing zijnde praktijkcode.

5. Markering van de certificering volgens Tekening PS111.75 en PS111.76.

6. Als het waarschijnlijk is dat de apparatuur in aanraking zal komen met agressieve stoffen, dan is het de verantwoordelijkheid van de gebruiker om geschikte voorzorgsmaatregelen te nemen om te voorkomen dat de apparatuur aangetast wordt en er zo voor te zorgen dat het type bescherming niet in gevaar gebracht wordt.

Agressieve stoffen – bijv. zure vloeistoffen of gassen die metalen kunnen aantasten ofwel oplossingen die een vergelijkbaar effect kunnen hebben op polymere stoffen.

Geschikte voorzorgsmaatregelen – bijv. regelmatig controlleren als onderdeel van routine inspecties of naar aanleiding van het gegevensblad voor materialen vaststellen dat het materiaal tegen bepaalde chemicaliën kan.
Many of our products are often used to monitor the quality of environmental conditions consequently Trolex is also particularly aware of the need to protect human health and the environment in which we live.

The Company has instituted a radical environment protection policy to ensure that all aspects of our manufacturing programme have the minimum possible detrimental impact on the environment. This covers all stages beginning with sustainable product design supported by careful selection of the materials used in their production, through to managed recovery and disposal at the end of the useful life of a product.

This policy also incorporates the principles of the Waste Electrical and Electronics Equipment (WEEE) directive, and the associated Restriction of Hazardous Substances (RoHS) directive, to be implemented in EU countries.

Progress is already well advanced on the introduction of a completely new range of products that maximise the central principle of sustainable design with the intention of reducing the end-of-life cost to the end user.

All Trolex products are manufactured to exacting standards in accordance with our stringent quality control ethos. Having chosen to use one of our products will, in itself, guarantee extended durability and a long operating life, endorsed by our commitment to recycling and recovery.

- All packaging materials are carefully selected to be bio-degradable or re-cycleable where possible.
- All plastic materials are identified for recycling purposes and re-cycled materials are used where it is possible to do so.
- Printing paper and material are sourced from suppliers that have a declared environmental management system.
- Product design centred around high quality and long term durability. Modular architecture both in construction and software design suitable for future upgrades and adaptability to alternative duty.
- Ease of product disassembly, minimisation of fixing devices, and clear separation of functional parts to benefit re-use and re-cycling.
- Control and monitoring of suppliers of components and sub-assemblies. Deal only with suppliers that have a defined commitment to environmental monitoring principles.
- Control the use of restricted substances within the design process. Deal only with suppliers that have a defined commitment to the control of restricted substances.
- Provide an efficient high speed service within Trolex for repair, refurbishing and conversion of products for alternative duty.
- Provision of an end-of-life product Take-back service for recovery, re-use, and recycling of electrical and electronic components. Retain the packaging of a new product and re-use it to return the device to us at the end of its working life. Trolex will guarantee to recover all materials and components, where practicable and arrange for them to be re-cycled in an appropriate and in a safe manner.