



COMPOSITION AND CALORIFIC VALUE OF SOLID FUELS (APPROXIMATIONS)

Fuel	Bulk weight of 1 m ³ – kg	Density	Composition by weight				Gross Calorific Value MJ/kg
			Carbon	Hydrogen	Oxygen	Ash	
High volatile	750	1.2	87	5	4	4	34.75
Medium volatile	to	to	85	5	6	4.5	33.91
Low volatile	800	1.35	75	5	10	5	29.30
Anthracite	900	1.35	90	3	3	4	33.49
Fibrous lignite	600 to		70	5	18	5	26.79
Browncoal	700		57	3.1	20	3.3	22.39
Dry peat	300 to 400	0.4	56	6	30	8	20.93
Dry wood	350 to 450	0.6	50	5	40	5	15.70
Coke	425		88	-	-	12	29.72

Approximate formula for combustion air requirements : $W_a = W_p - 1$ in kg/kg of fuel

$$W_p = \frac{GCV \times 6.4488}{CO_2 \%} = \text{Weight of humid products}$$

$$1 \text{ MJ/kg} = 238.8 \text{ kcal/kg}$$

$$\text{Example : } W_p = \frac{33.91 \times 6.4488}{11}$$

$$= 19.9 \text{ kg of products/kg of low volatile coal}$$

$$W_a = 19.9 - 1 = 18.9 \text{ kg/kg of air}$$

$$\text{Volume of air at } 20^\circ\text{C} = 18.9 : 1.2 = 15.75 \text{ m}^3 \text{ of air/kg.}$$