

Chemical Resistance of Protection Tube Material

Corrosives	Concentration	Temp. (°C)	Material																			
			304SS	316SS	316LSS	316HSS	316HS	316HSS	316HS	316HS	316HS	316HS	316HS	316HS	316HS	316HS	316HS	316HS	316HS	316HS	316HS	
H ₂ SO ₄	5% +	30	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	
	10% R.P.	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	50% +	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	90% +	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
HCl	5% +	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	10% R.P.	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	30% +	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	50% R.P.	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
HNO ₃	20% +	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	40% R.P.	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	70% +	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	90% R.P.	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
CH ₃ CO ₂ H	10% +	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	30% R.P.	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	50% +	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	90% R.P.	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
H ₃ PO ₄	5% +	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	30% R.P.	30	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
	50% +	30	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
	80% R.P.	30	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
H ₂ F ₄	30% +	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	50% R.P.	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
HCl	30	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
	300	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
	400	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
NaOH	10% +	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	30% R.P.	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	50% +	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	70% R.P.	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
KOH	25% R.P.	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	50% R.P.	30	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
HCl (dry) + wet	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
HCl vapor			C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
HF			C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
H ₂ (SiF ₆)	1%	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
F	10%	30	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
NaOH	10% R.P.	30	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
	25% R.P.	30	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
CO ₂	10%	200	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
SO ₂			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
Na ₂ P ₂ O ₇	10%	30	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
CHCl ₃			C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
BF ₃	10%	30	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	
Fatty Acids	10%		A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
NH ₃			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
NaCl			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
CO ₂																						
H ₂ O ₂			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
S (liquid)			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
CCl ₄			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	

Note: A = Almost no corrosion in critical conditions, R = Small corrosion but permissible in general use other than specific parts, C = Heavy corrosion and unsuitable.